

**PRODUCT : ARSONECO 340 SM GRIGIO  
 W340G95-**

- : S=can; F=drum; C=tank

**THE GREY PRODUCT (RAL7035) IS USED AS ONE HAND BY DIPPING FOR FLAT STEEL AND IRON FURNITURE.  
 OVEN CURING PRODUCT**

**PRODUCT CHARACTERISTICS IN DELIVERY FORM**

- Binder		: Alk. Modif./melam.
- Delivery viscosity (DIN Cup 4 at 25°C)	sec	: 1 00 - 130
- Density	kg/dm <sup>3</sup> at 20°C)	: 1,39 ± 0,03
- Solid content	(weight on weight)	: 58 ± 2
- Storage stability (+ 5°+ 30°C)	(months)	: 6
- pH		: 8,7-9,2

**METHOD OF APPLICATION**

**Dipping**

- Thinner type	qual	: water
- % Thinner	%	: about 30
- Viscosity (Cup DIN 4 a 20°C)	sec	: 26 - 30
- Recommended thickness	µm	: 10 – 14
- Recommended hands number	n°	: 1

The applicative parameters have to be decided on customer line.

**DRYED FILM CHARACTERISTICS**

- Substrate (it must be absolutely clean, i.e. dirt, rust, grease, moisture are to be removed)	qual	: steel, iron
- Pretreatment	qual.	: iron phosphate
<b>- Oven drying</b>		
. Flash off time	min at 20 °C	: 20
. Curing condition (Effectives on substrate)	min at 130°C	: 20

**OTHER CHARACTERISTICS**

- Adhesion on iron (*)	%	: 100
- Gloss 60°	UG	: 50 - 60
- Humidity cabin ( 100 h )	qual.	: good
- S.O.V.	%	: 12
- Pigments	qual	: Pb and Cr Free

(\*) on Iron phosphate panel

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